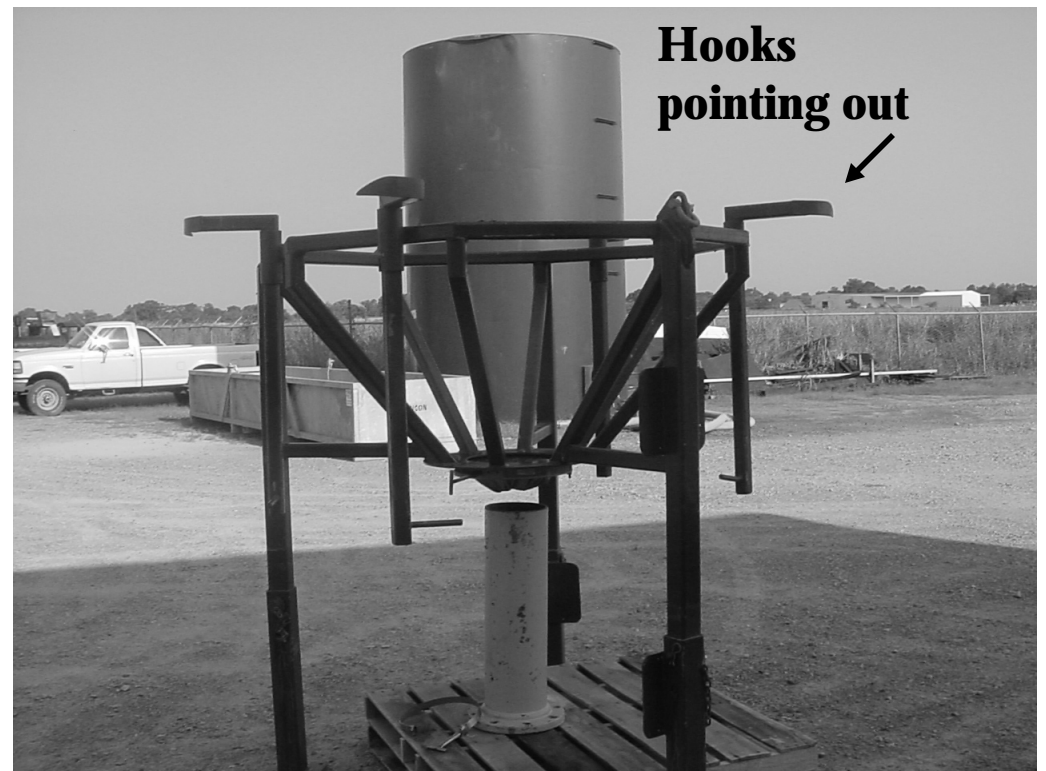


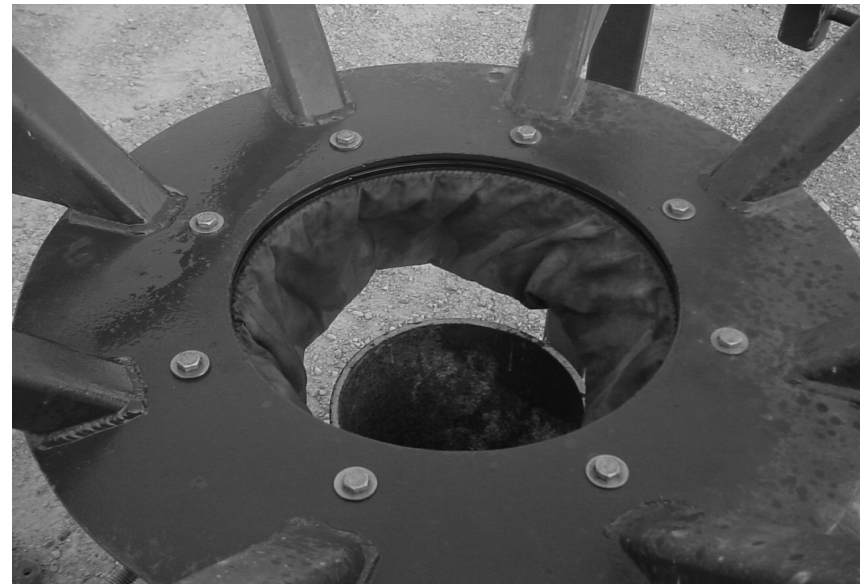
Proline Systems Bulk Bag

To load and dispense safely

- Shows the rack in the ready position to load a bag into.
- NOTE:
The 4 arms are in the down position with hooks to outside.



- Shows the lens valve in the open position.



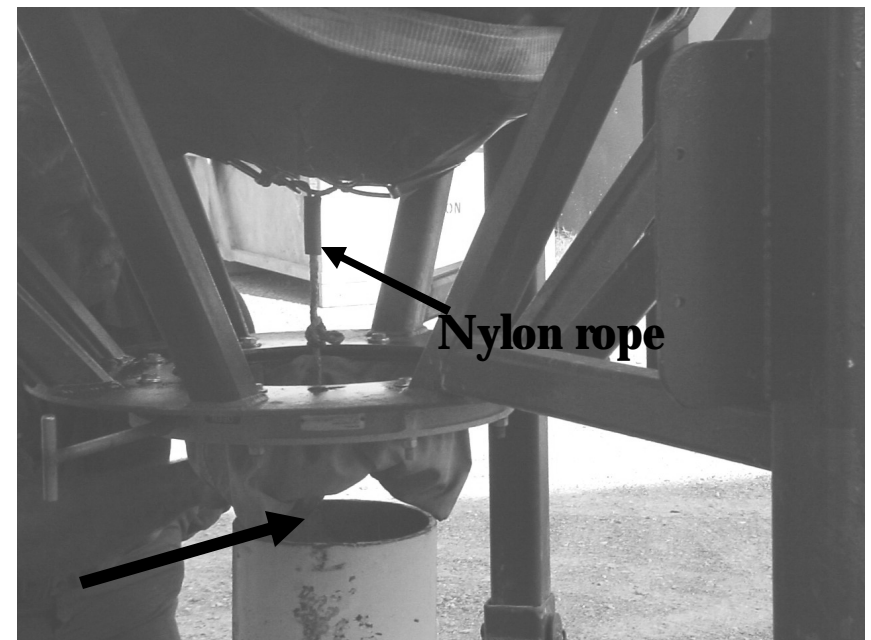
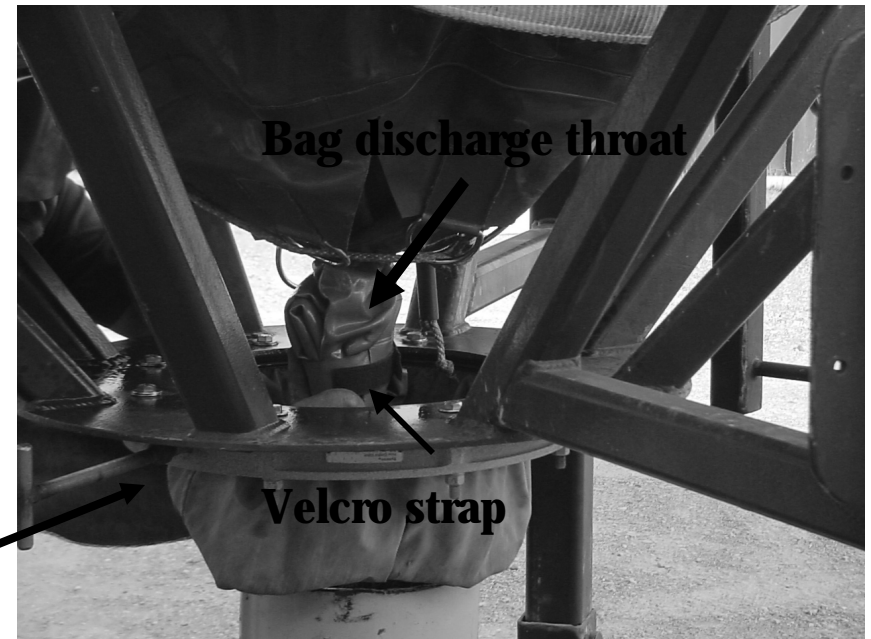
- The crane lowers the bag into the rack, but remains 4 – 5 inches above bottom.



- Thru the valve opening undo the nylon rope and the strap and unfold the bag's discharge throat.

- **Note Safety:** Pull throat from bottom of lens valve.

- Lower the bag into the rack.
- Remove crane tackle.



- Place the discharge throat around the piping and clamp off.

OR

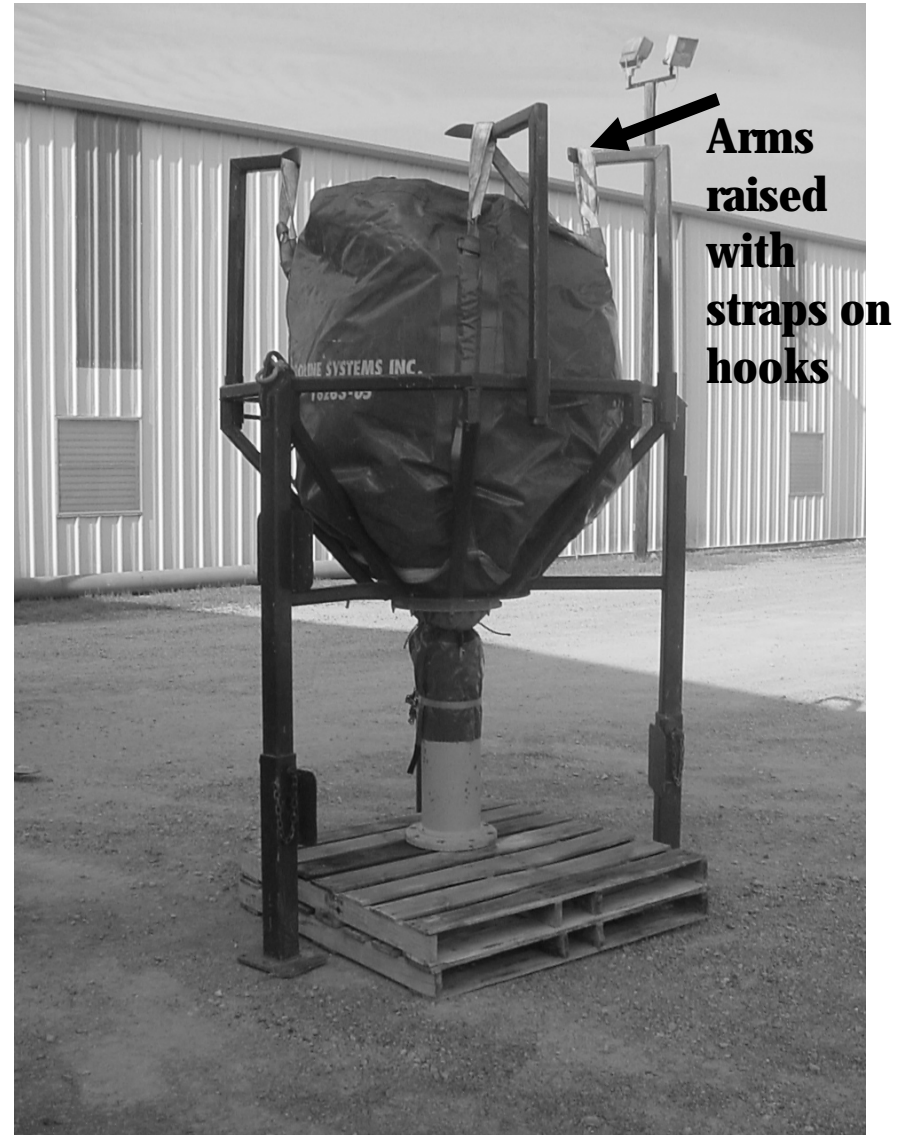
- If not raining and you will be adding fast place the throat inside the piping.

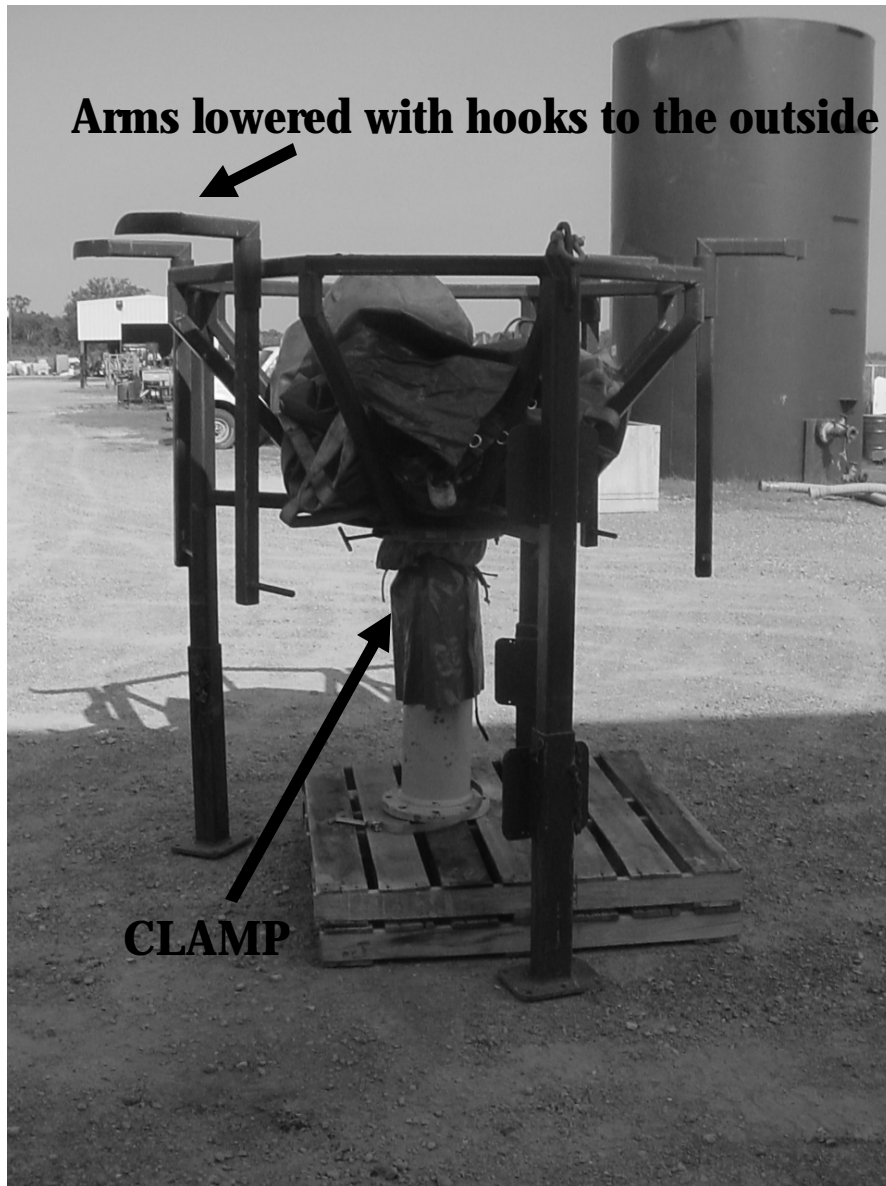


- Close the lens valve and untie the grass rope tied around the throat.
- Use either the butterfly valve above the rig hopper or the lens valve to control the flow.



- Raise the arms and hook into the short straps.
- This will keep the bag from collapsing into itself.





To Remove an Empty Bag

- Safely lower the arms and turn hooks to outside.
- Unclamp the clamp from the bag throat and piping.

- Either remove the bag with the crane or by safely pulling it out manually.
- The empty bag weighs
40 pounds



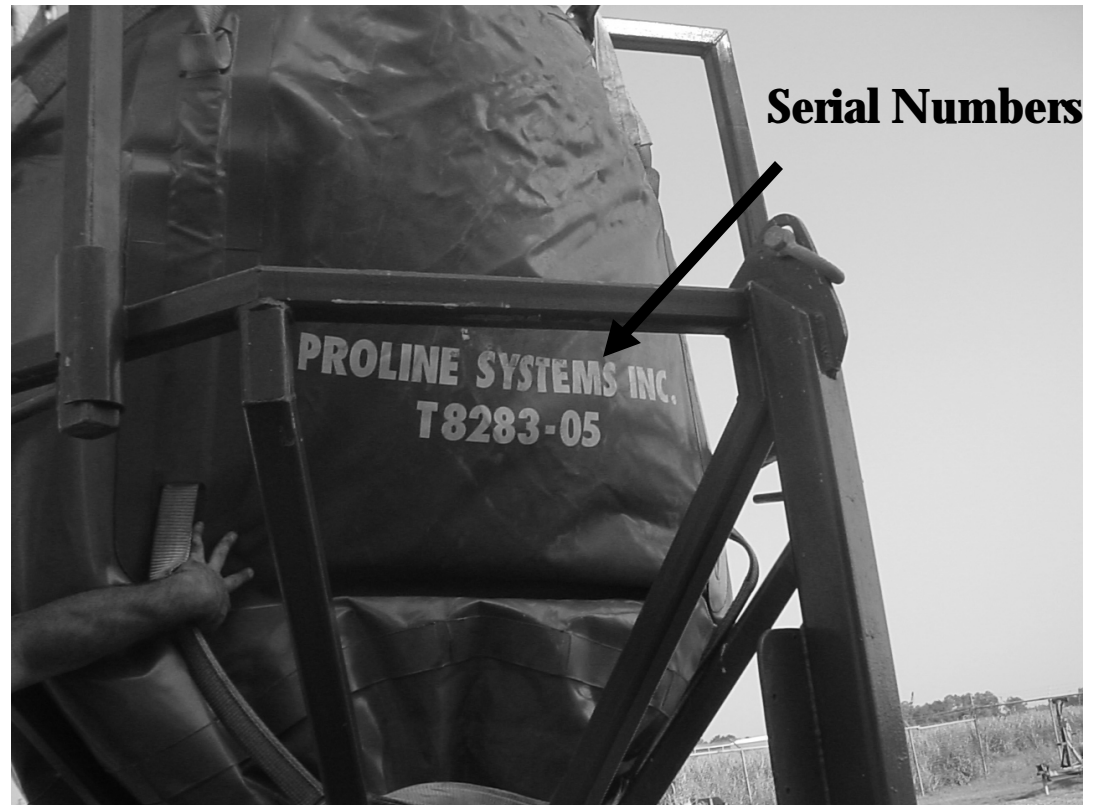
- Ready for next bag.



- Place empty bags on pallet and tie down for shipment back to dock.



- Dock will arrange transportation back to Proline Systems, Inc.



Proline Systems Bulk Bags

Proline System Bulk Bags are

RE — USABLE

and must be RETURNED to Proline Systems

DO NOT THROW THEM AWAY!!

Each bag has a serial number to monitor movements.

Think safety first